



608-222-4511

www.aqualitysigns.com

Custom Silk Screen Printing Guide Lines for 4 Color Process and Heat Transfer of Name and Numbers

4 Color Process Printing

- 4 Color process can be printed on white shirts only
- 4 Color process: MIN. 48 PCS. / Art Sep charge: MIN. \$30 (A)

Personalization & Numbering (1Color Only)

- Players Names (1 color): \$8.00 (Vinyl Heat Press)
- Numbering per Digit (1 color): \$3.50
- **APPROVALS MUST BE IN WRITING.**

Art Info & Order Guidelines

- Print quality files are required for every order, when available. We require .AI or .EPS files that are not bitmap embedded images. If you are supplying a Raster image format, it should be saved as .TIFF or .PSD for (one color) or a .PSD document w/ layers for multi-color images whenever possible. All raster images must be set to size needed for printing at 300 dpi. Please remember to convert all text to outlines when submitting a file. All art files submitted may require additional art charges upon review, at a rate of: \$95.00 (A) per hour. \$45.00 (A) minimum, or via custom quote.
- Pantone matching is not exact, within 90% acceptable. No guarantee on exact match or previous re-order jobs.
- A Quality Sign and Screen Printing Company owns all screens, films, & separation files for output.
- Re-orders only need screens if using the original art; at the original size. Edits require new film and new screens.
- Any job, older than 2 years, will be destroyed, new films will be needed.
- Re-order must be submitted with previous art approval.

Shipping Fees: are based on weight, dimensions & zip code. We use FedEx/UPS ground – unless told otherwise. PLEASE indicate on your shipping request form if we are shipping to a residence or a business.